



# INDUFLEX-Primer-S

## Primer/Adhesion promoter

**Art.-No. 5 55109**

### Properties:

- Very good adhesion to porous, non-porous and metallic substrates. See substrates/contact surfaces.

### Areas of application:

- In particular as an adhesion promoter for the joint sealant INDUFLEX-VK6060.

### Technical Data:

Basis:	one component, solvent containing, modified epoxy resin
Colour:	colourless, weakly yellow
Density:	approx. 0.98 g/cm <sup>3</sup>
Application temperature:	+5° C to +35° C
Flash off time:	min. 30 minutes and max. 24 hours at +23° C and 75% RH
Cleaning:	carefully clean work tools immediately after use with the appropriate cleaner e.g. acetone
Packaging:	1 litre tin
Storage:	cool and dry above +10° C, 12 months in the original unopened container

### Substrate/Contact surface:

- **Cementitious substrates:**  
Concrete, aerated concrete, render/plaster, fibre cement, unglazed tiles
- **Metal/Iron:**  
Construction steel, metallic bright (Sa2.5), steel (galvanised), stainless steel (V2A, V4A)
- **Non ferrous metals:**  
Aluminium (bright and anodised), copper
- **Plastics:**  
Epoxy coatings/mortars, GRP in UP, PU and EP.

Advice: Always use bond cleaner INDU-HB-Cleanser as required.

### Substrate preparation:

The area to be treated must be:

- Dry to matt damp, sound, load bearing and have a good key.
- Free from separating and adhesion inhibiting substances.

### Product preparation:

INDUFLEX-Primer-S is supplied ready for use. Briefly shake the contents of the bottle well before use.

### Method of application and yield/Consumption:

Priming the joint edges or edge of the joint unit:

1. Evenly apply INDUFLEX-Primer-S in one operation with a priming brush.
2. Yield/Consumption:  
Consumption per litre = approx. 6 m<sup>2</sup>.  
With a joint dimension of 20 x 15 mm = approx. 220 to 400 m, dependent on the type of contact surface.

### Notes:

The primer is to be applied with care and serves exclusively as an adhesion promoter between the contact area and the joint sealant. Thoroughly clean the contact area.  
Use INDU-HB-Cleanser as the cleaner. Dry clean porous contact areas. Use a fine abrasive paper for abrading.