

Technical Data

CROMOPRIMER



Product description

Cromoprimer is an alkyd based primer. It does not contain chromates. This product is part of a complete system which is certified not to spread surface flames.

Recommended use

As a primer for steel structures as part of a suitable alkyd system. Good adhesion to correctly pretreated aluminium. Dries quickly and is resistant against dry heat up to 120°C.

Film thickness and spreading rate

	Minimum	Maximum	Typical
Film thickness, dry (µm)	30	50	40
Film thickness, wet (µm)	60	95	75
Theoretical spreading rate (m ² /l)	17.3	10.4	13

Physical properties

Colour	Yellow
Solids (vol %)*	52 ± 2
Flash point	36°C ± 2 (Setaflash)
Gloss	Flat
Flexibility	Good

*Measured according to ISO 3233:1998 (E)

Surface preparation

All surfaces should be clean, dry and free from contamination. The surface should be assessed and treated in accordance with ISO 8504.

Bare steel

Cleanliness: Blast-cleaning to Sa 2½ (ISO-8501-1:1988). Power tool cleaning to min. St 2 (ISO 8501-1:1988) may be acceptable, subjected to exposure conditions.

Shopprimed steel

Clean, dry and undamaged approved blast-primer.

Coated surfaces

Clean, dry and undamaged compatible primer. Contact your local Jotun office for more information.

Other surfaces

The coating may be used on other substrates. Please contact your local Jotun office for more information.

Condition during application

The temperature of the substrate should be minimum 3°C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate.

Application methods

Spray	Use airless spray or conventional spray
Brush	Recommended for stripe coating and small areas, care must be taken to achieve the specified dry film thickness.
Roller	May be used but is not recommended for first primer coat, however when using roller application care must be taken to apply sufficient material in order to achieve the specified dry film thickness.

Application data

Thinner/Cleaner	Jotun Thinner No. 2
Guiding data airless spray	
Pressure at nozzle	15 MPa (150 kp/cm ² 2100 psi).
Nozzle tip	0.38-0.53 mm (0.015-0.021")
Spray angle	40-80°
Filter	Check to ensure that filters are clean.

Drying time

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

- * Good ventilation (Outdoor exposure or free circulation of air)
- * Typical film thickness
- * One coat on top of inert substrate

Substrate temperature	5°C	10°C	23°C	40°C
Surface dry	4 h	3.5 h	2.5 h	1 h
Through dry	28 h	22 h	6 h	4 h
Dry to recoat, minimum	28 h	22 h	16 h	10 h
Dry to recoat, maximum ¹				

1 The surface should be dry and free from any contamination prior to application of the subsequent coat.

The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included.

Typical paint system

Cromoprimer	2 x 40 µm	(Dry Film Thickness)
Pilot I	1 x 40 µm	(Dry Film Thickness)
Pilot II	1 x 40 µm	(Dry Film Thickness)

Other systems may be specified, depending on area of use

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

Handling

Handle with care. Stir well before use.

Packing size

4 L, 20 L.

Packing may vary from country to country according to local requirements.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.

DISCLAIMER

The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.

Head Office & Nordic

Jotun Paints
P.O. Box 2021
N-3248 Sandefjord
Norway
Phone +47 33 45 70 00
Fax +47 33 46 46 13

Europe

Jotun Paints (Europe) Ltd.
Stather Road, Flixborough
North Lincolnshire DN15 8RR
United Kingdom
Phone +44 172 44 00 000
Fax +44 172 44 00 100

Middle East

Jotun U.A.E Ltd. LLC.
Al Quoz Industrial Area
P.O Box 3671
Dubai U.A.E
Phone +971 4 3 39 50 00
Fax +971 4 3 38 06 66

South East Asia

Jotun (Singapore) Pte. Ltd.
No 11-15, Sixth Lok Yang
Road
Jurong
Singapore 628 111
Phone +65 6265 4711
Fax +65 6265 7484

Jotun is a World Wide company with factories, sales offices and stocks in more than 50 countries. For your nearest local Jotun address please contact the nearest regional office or visit our website at www.jotun.com

ISSUED 12 FEBRUARY 2002 BY JOTUN PAINTS
THIS DATA SHEET SUPERSEDES THOSE PREVIOUSLY ISSUED